

General

4-stroke direct injected, turbocharged and aftercooled diesel engine

Number of cylinders		6
No of valves		24
Displacement, total	litres in ³	5,50 335,6
Firing order		1-5-3-6-2-4
Rotational direction, viewed from the front		Clockwise
Bore	mm in	103 4,06
Stroke	mm in	110 4,33
Compression ratio		17.5:1
Compression pressure at 240 rpm	MPa psi	
Max. static forward inclination:	°	0
Max. static backward inclination:	°	10
Max. intermittent forward inclination while running:	°	10
Max. intermittent backward inclination while running:	°	20
Max. intermittent side inclination while running:	°	30 for max 30 sec
Idling speed	rpm	600 - 650
Rated speed R5	rpm	3500
Propeller selection range R5	rpm	3400-3600
Dry weight engine BT	kg lb	580 1279
Dry weight with drive reverse gear: HS80AE	kg lb	677 1493
Dry weight with drive reverse gear: HS80VE	kg lb	721 1590

Performance		Rating	rpm	1000	1500	2000	2500	3000	3500				
Crankshaft power 1), 5)	5	kW	77	95	179	230	265	272					
		hp	105	129	243	312	360	370					
Propeller shaft power 1) (At full load) With drive reverse gear: HS80AE	5	kW	76	94	177	227	262	269					
		hp	104	128	241	309	357	366					
With drive reverse gear: HS80VE	5	kW	76	94	177	228	262	269					
		hp	104	128	241	310	357	366					
Propellershaft power at prop. load x ^{2,5} With drive reverse gear: HS80AE	5	kW	12	32	66	116	183	269					
		hp	16	44	90	158	249	366					
With drive reverse gear: HS80VE	5	kW	12	32	66	116	183	269					
		hp	16	44	90	158	249	366					
Propellershaft power at prop. load x ³ With drive reverse gear: HS80AE	5	kW	6	21	50	98	170	269					
		hp	9	29	68	133	231	366					
With drive reverse gear: HS80VE	5	kW	6	21	50	98	170	269					
		hp	9	29	68	133	231	366					
Torque at crankshaft 2)	5	Nm	735,3	604,8	854,7	876,6	843,5	742,1					
		lbf ft	542	446	630	647	622	547					
Mean piston speed		m/s ft/s	3,7 12,0	5,5 18,0	7,3 24,1	9,2 30,1	11,0 36,1	12,8 42,1					
Effective mean pressure 2)	5	MPa psi	1,68 243,7	1,38 200,4	1,95 283,3	2,00 290,5	1,93 279,6	1,70 246,0					
Max combustion pressure 2)	5	MPa psi	16 2321	18 2611	18 2611	18 2611	17 2466	17 2466					

Lubricating system

Specific lubricating oil consumption.	g/kWh	< 0,2
Max. oil volume including filters for all allowed installation inclinations:	litres	20
	US gal	5,28
Min. oil volume excluding filters for all allowed installation inclinations:	litres	15
	US gal	3,96

Fuel system

	Rating	rpm	1000	1500	2000	2500	3000	3500				
Specific fuel consumption 2)	5	g/kWh	237	233	215	203	216	236				
		lb/hph	0,384	0,377	0,348	0,329	0,35	0,382				
Fuel consumption, Test cycle E5	5	g/kWh	231									
		lb/hph	0,37									
Fuel consumption at prop. load x ^{2,5}	5	l/h	3,6	8,8	17,5	30,3	49,6	76,8				
		US gal/h	1,0	2,3	4,6	8,0	13,1	20,3				
Fuel consumption at prop. load x ³	5	l/h	2,7	6,3	13,7	26,3	46,1	76,8				
		US gal/h	0,7	1,7	3,6	7,0	12,2	20,3				
Fuel consumption at full load	5	l/h	21,8	26,5	46,1	55,7	68,5	76,8				
		US gal/h	5,8	7,0	12,2	14,7	18,1	20,3				

Intake and exhaust system

	Rating	rpm	1000	1500	2000	2500	3000	3500				
Specific exhaust heating effect in percent of crankshaft power	5	%						64				
Exhaust temperature at the exhaust pipe connecting flange after the turbo charger.	5	°C	165	240	305	320	325	390				
		°F	329	464	581	608	617	734				
Permitted back pressure in the exhaust line at rated speed. (Installed back pressure)		kPa							Max	30		
		psi								4,4		
		kPa							Min	10		
		psi								1,5		
Engine air consumption at 25°C / 77°F atmospheric pressure 100kPA and relative humidity 30%.	5	m ³ /min						22,9				
		cu.ft./min						808,7				
Charge air pressure Inlet manifold	5	kPa						206				
		psi						29,9				
Exhaust gas flow	5	m ³ /min						42,7				
		cu.ft./min						1508				

VOLVO PENTA

D6-370 I
R5 370 hp (272 kW)

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Cooling system	Rating	rpm	1000	1500	2000	2500	3000	3500				
Radiated heat in percent of crankshaft power.	5	%						2				
Heat rejection to charge air cooler in percent of crankshaft power.	5	%						28				
Coolant heat rejection to HE, incl. engine oil cooler and excl. charge air cooler, in percent of crankshaft power.	5	%						84				
Coolant flow with fully open thermostat and std cooling system		l/min cu.ft./min						360 12,7				
Extra water pump flow through charge air cooler		l/min cu.ft./min						215 7,6				
Max. permissible temperature on coolant in engine outlet		°C °F						55 131				
Coolant volume engine, including heat exchanger and charge air cooler		litres US gal.						16 4,23				
Max. additional coolant for cabin heater etc. with std. Expansion tank		litres US gal.						5 1,32				
Maximum coolant flow to cabin heater etc.		l/min cu.ft./min						30 1,06				
Thermostat, start open at		°C °F						82 180				
Thermostat, fully open at		°C °F						92 198				

Raw water circuit	rpm	1000	1500	2000	2500	3000	3500				
Nominal raw water design flow	l/min cu.ft./min						215 7,6				
Maximum raw water temperature entering heat exchanger	°C °F						30 86				

Emissions	Rating	rpm	1000	1500	2000	2500	3000	3500				
Smoke at prop. load $x^{2,5}$	5	*BSU	0,5	0,3	0,2	0,1	0,4	0,7				
Smoke at prop. load x^3	5	*BSU	0,4	0,3	0,3	0,2	0,4	0,7				

*NB.! BSU are calculated values. Measured values are acc. to ISO 10054 in FSN units